

moTAXOS  
& SINS

SINCE 1981

emperor electrostatic speaker

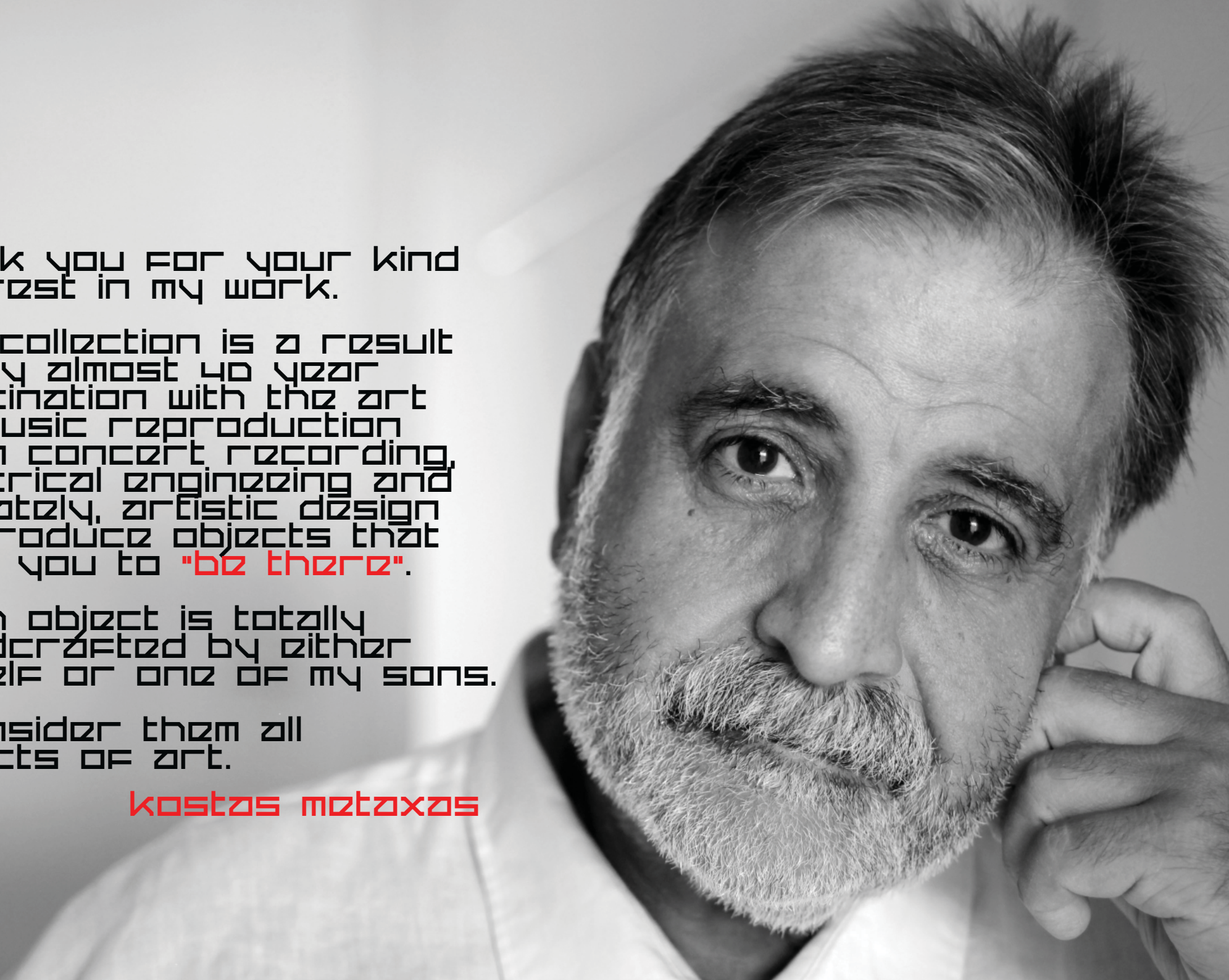
thank you for your kind  
interest in my work.

this collection is a result  
of my almost 40 year  
fascination with the art  
of music reproduction  
from concert recording,  
electrical engineering and  
ultimately, artistic design  
to produce objects that  
allow you to "be there".

each object is totally  
handcrafted by either  
myself or one of my sons.

i consider them all  
objects of art.

kostas motaxos





# K-DESIGN AWARD'18

May 30, 2018

**METAXAS**

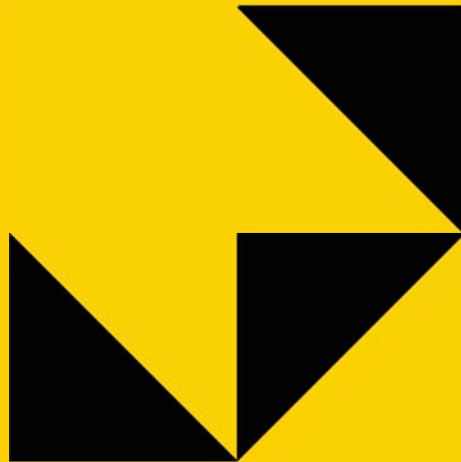
**AWARD WINNER**

**TITLE METAXAS STATEMENT**

**COUNTRY NETHERLANDS**

**AFFILIATION METAXAS & SINS**

This certificate of award is presented in  
recognition of submission of works with creativity  
and efforts to the K-DESIGN AWARD 2018.



PROFESSOR  
KEN NAH

PROFESSOR  
ANDY LAW

PROFESSOR  
SHINGO ANDO

PROFESSOR  
SUNAH KIM

**\*IDA  
APDC**  
Design Excellence Awards

Astrid Hebert  
Vice President  
International Design Awards (IDA)

Hossein Farmani  
President  
International Design Awards (IDA)

Jason Wang  
Secretary-General  
Asia Pacific Design Center (APDC)

## 2018 WINNERS PRODUCT DESIGN

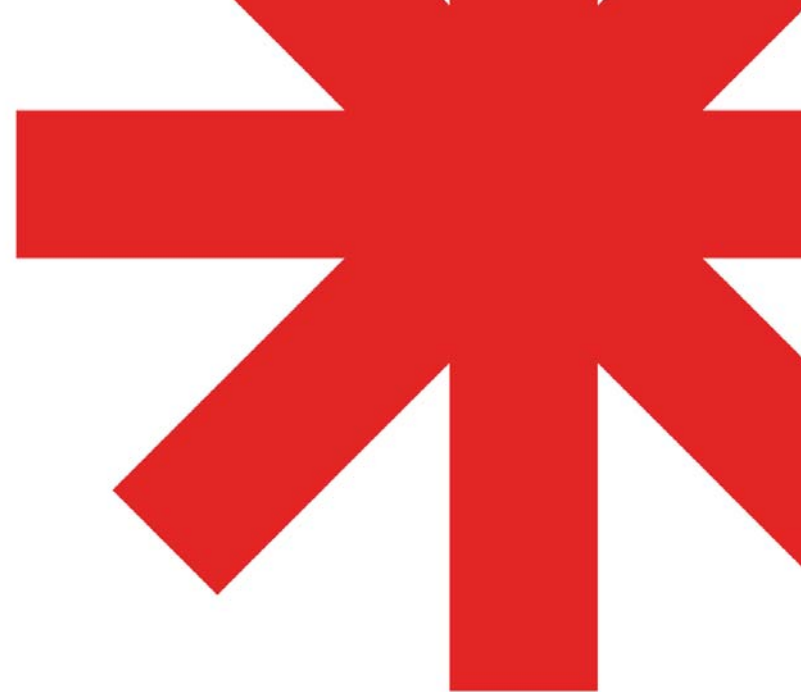
**Presented to**  
Metaxas & Sins Bv

**Design**  
Metaxas & Sins Statement  
Amsterdam, Netherlands

**Client**  
Metaxas & Sins

**Lead Designer**  
Kostas Metaxas

Metaxas & Sins Statement has been identified as one of the leading product design by the professional jury of APDC\*IDA.  
Kostas Metaxas is a winner of the APDC\*IDA 2018 Design Excellence Awards.





**GOOD DESIGN AWARD**

**2018**

## **The Statement**

Designed by  
**Kostas, Andreas and Alessandro Metaxas**

Manufacturer  
**Metaxas & Sins**

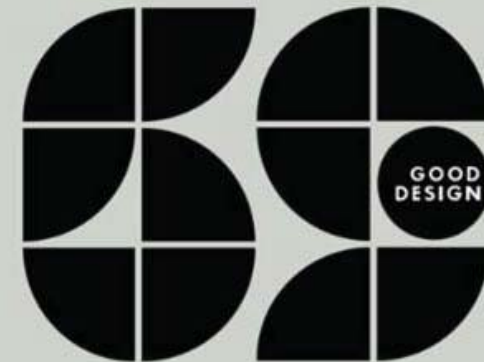
THE CHICAGO ATHENAEUM  
MUSEUM OF ARCHITECTURE AND DESIGN

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1950  
2019

us



The oldest and most prestigious  
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Excellence and Design Innovation

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THE CHICAGO  
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ARCHITECTURE  
AND DESIGN

ASIA DESIGN  
PRIZE 2019



CERTIFICATE OF  
APPRECIATION

JURY  
KOSTAS METAXAS

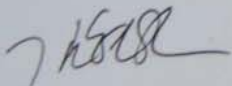
FOREMAN OF A JURY  
KARIM RASHID

Thank you for your efforts the judge Asia Design Prize 2019.  
Officially, This certification certify for your activities as a jury.

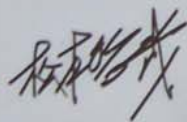
29 March 2019, Seoul / Korea



TOR  
M RASHID



PROFESSOR  
HYUNSUN KIM



DIRECTOR  
TETSUYA MATSUMOTO



PROFESSOR  
BUMKYU KANG

ASIA  
DESIGN  
PRIZE  
2019





Kostas Metaxas is an articulate and forceful champion of audio without compromise. He is a connoisseur of fine music, a man for whom second best isn't good enough. In September of 1981, Kostas formed the company which bears his name. Known all over the world today simply by its initials, M&S, Metaxas & Sins was founded for several reasons.

The most immediate of these was to begin producing, his first product, the CP-1 preamplifier in commercial quantities. Whilst studying in Heidelberg, West Germany having transferred from the University of Melbourne, Kostas showed several of his prototype amplifiers to an important German Hi Fi Dealer. He was sufficiently impressed with what he heard to give him a little capital in the form of deposits to reserve the finished products. Thus M&S was born. And the rest as the saying goes, is audiophile history.

Back in Australia, new designs flowed from Kostas' workshop. The PP-1, a moving coil preamplifier appeared early in 1982. Reviewed by Klaus Renner in Das Ohr, the German audiophile publication, it was praised as the finest preamplifier available at the time. Accordingly, a flood of orders from the German audiophile who are known to purchase only the number 1 product in its class, firmly established M&S as a manufacturer of only the highest quality audio equipment.

In February 1988, the GERMAN 'Stereoplay' magazine rated the OPULNCE [Opus] PREAMPLIFIER its absolute reference against amplifiers from the US, Japan and Europe.

The OPUS preamplifier is a unique audio product. Apart from its outstanding musicality it combines the state-of-the-art in high-technology with an incredible array of options which would excite a Recording Engineer.

Kostas is also a familiar sight at local jazz and classical concerts with his prized Stellavox tape recorders in tow. Built with the exacting precision of a PATEK watch, these state-of-the-art models are indeed rarities and are normally the exclusive province of the professional recording studio. The recordings Kostas makes using Stellavox serve as reference for the design of future M&S systems.

M&S products embody not simply audio excellence but a stylistic design sense that would not be out of place in the Museum of Modern Art. M&S products are not meant to be hidden away like traditional sound systems. They are meant to be appreciated both stylistically as well as musically. Science approaches art for the sheer love of music and for that M&S make no apology.

Similarly, Kostas is unapologetic about the market he serves. He aims, quite simply, to provide the "finest objects money can buy." And what sort of people are M & S customers? Generally they view audio as a well-deserved indulgence. But no matter what their occupation, their preoccupation is to know and appreciate the difference between better and best, to listen with their heart and ears and blissfully "get lost in the music".

Each amplifier is entirely handmade by the Master and his sons [sins] in a similar manner to the meticulous assembly of historic Bugatti automobiles.

To put it mildly, Metaxas & Sins is unlike any other audio business.

"Flagwaving? Why Not?" wrote Ralph Neill reviewing the MAS PPI in Australian Hi-Fi in the early eighties. "Australia II proved in a big way that Australian technology can take on the world and win. M&S is doing just the same – on a smaller scale, to be sure, but it's doing it!"







emperor electrostatic speaker





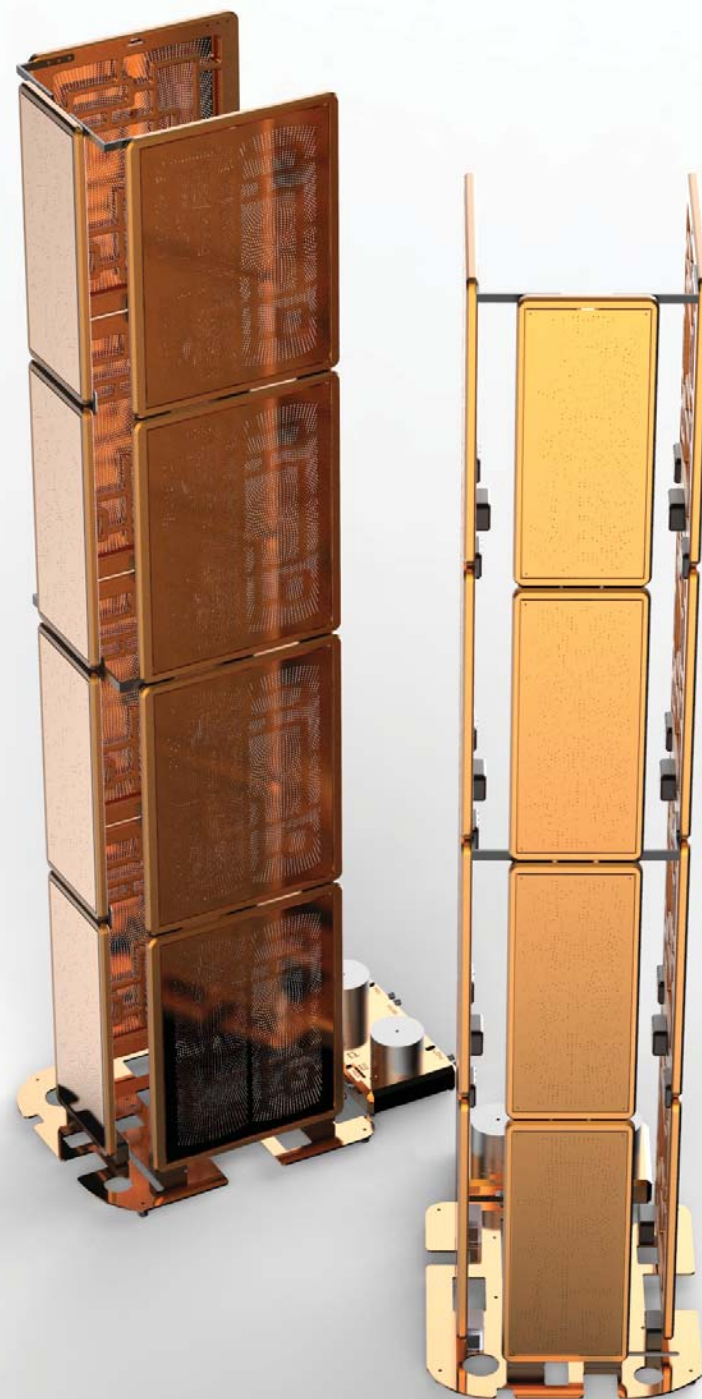
The EMPEROR speaker was designed from its inception to be the finest, reference class, full range electrostatic loudspeaker in the world.

It takes advantage of the improvements in electrostatic technology since Edward Kellogg at General Electric patented his electrostatic loudspeaker in 1929 . This principle was again taken up by Peter Walker in his Quad ESL in 1957.

1. FUTURE PROOF: The EMPEROR'S modular construction allows for easy future upgrades in panel technology , High Voltage Power Supply technology and audio transformer technology.
2. HIGH EFFICIENCY: THE EMPEROR is the first electrostatic "reference speaker" which can easily be powered by SET amplifiers with as little as 10 watts of power or solid state amplifiers with 50 watts of power.
4. FULL RANGE: Unlike other 'reference' speakers which require satellite subwoofer systems, the EMPEROR is able to reproduce low frequencies (-3dB point 25 Hertz when fully broken in) without any sonic sacrifice. The sound is consistent in quality from 25 Hertz up to 35 kiloHertz because we use the same 6 micron polyester film for 360mm and 240mm[HF] panels.

For even deeper bass response, more than 20 bass panels can be added to virtually create a solid 'wall of electrostatic' bass panels.

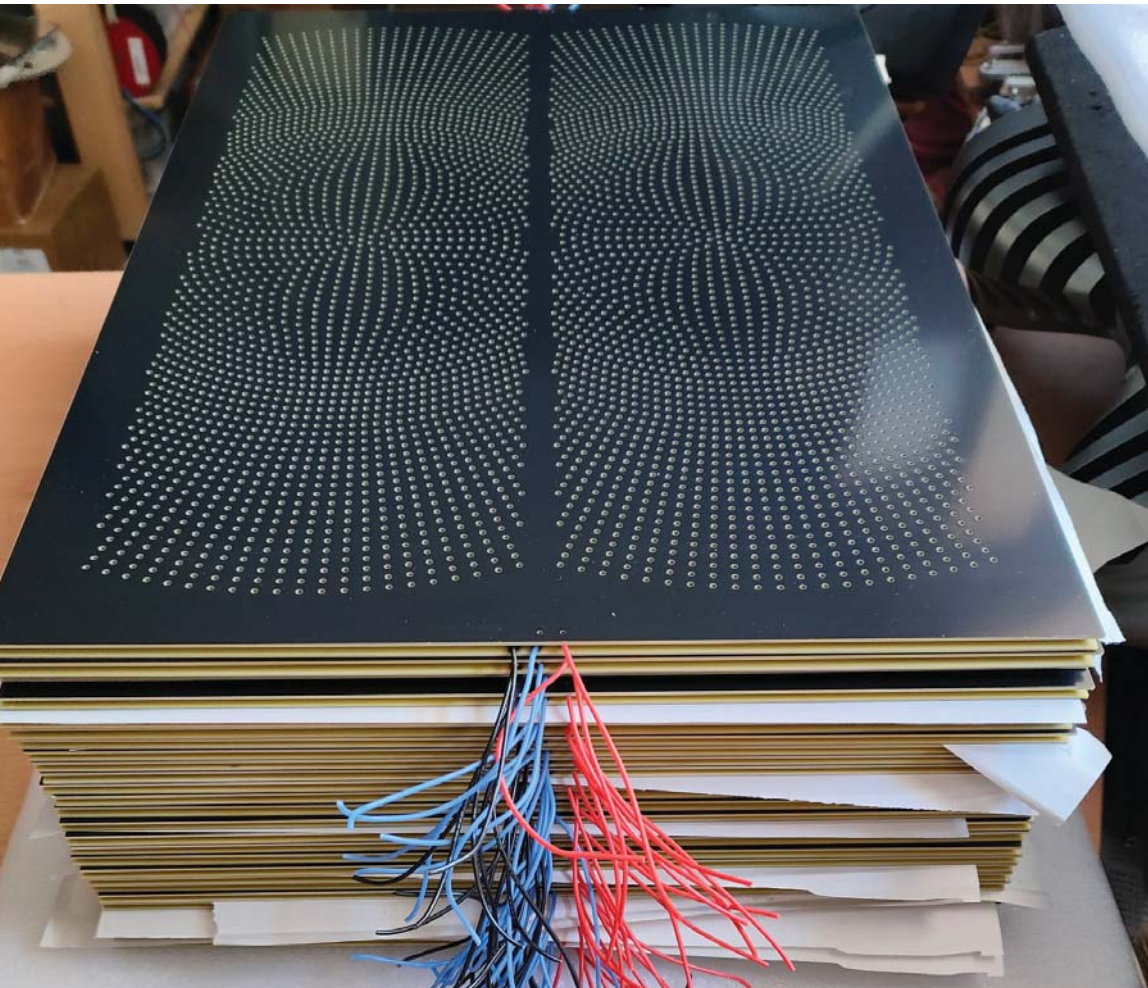




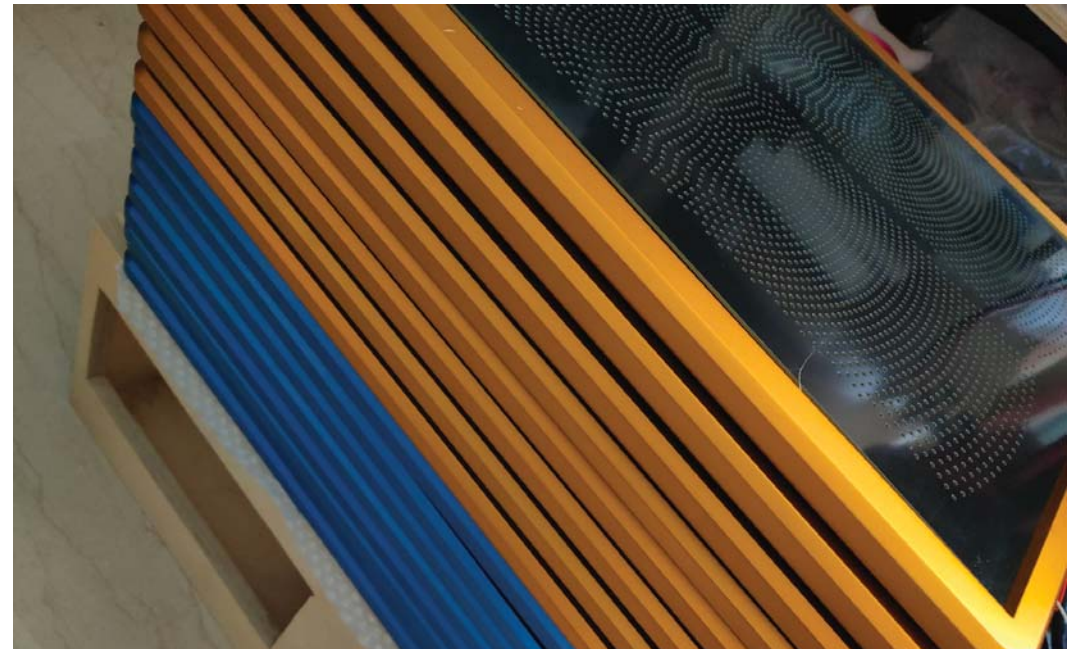
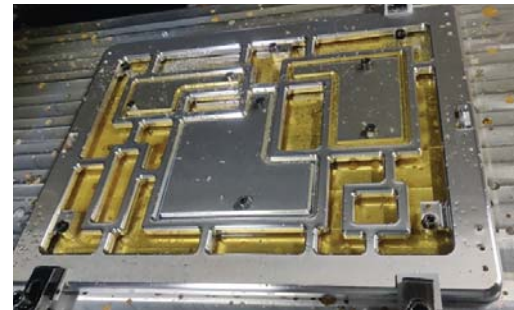


# in each emperor speaker

52 drilled pre-pegged PCB  
Panels with over 100,000 holes

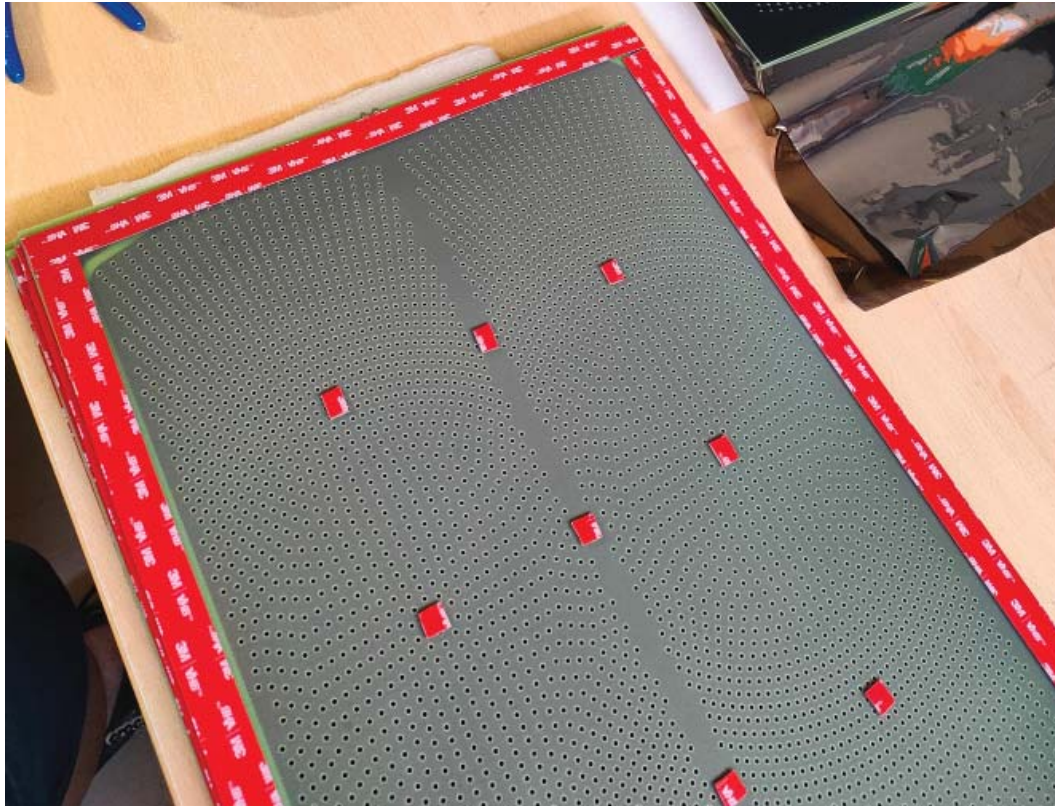


28 CNC Machined  
Aluminium Parts



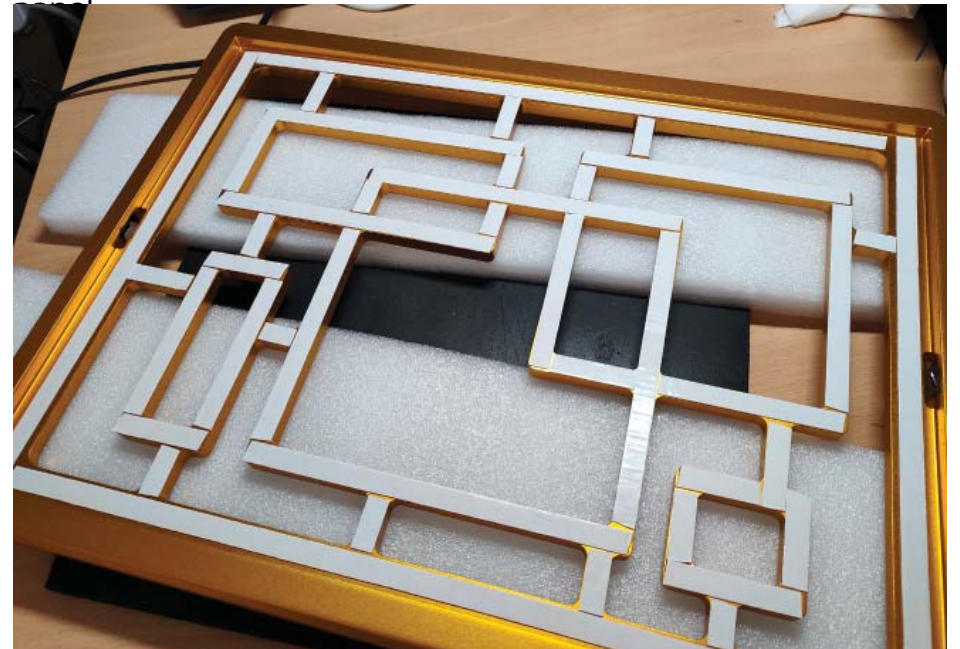


# assembling an emperor electrostatic speaker



## STEP 1

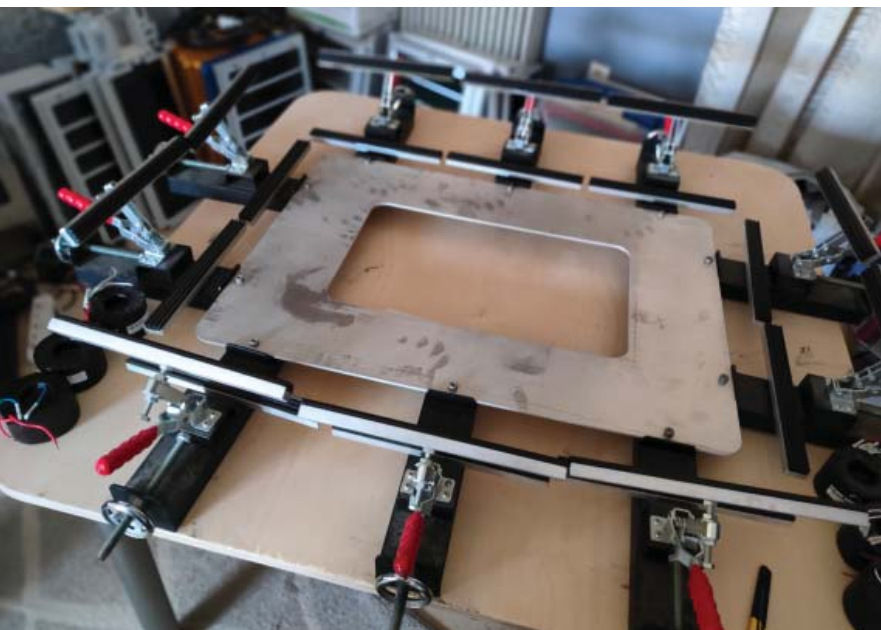
Adding the 3M VHB Automotive-Grade tapes to the stator back



## STEP 2

Adding the special tapes to the sculpted frames to receive the stator panels.





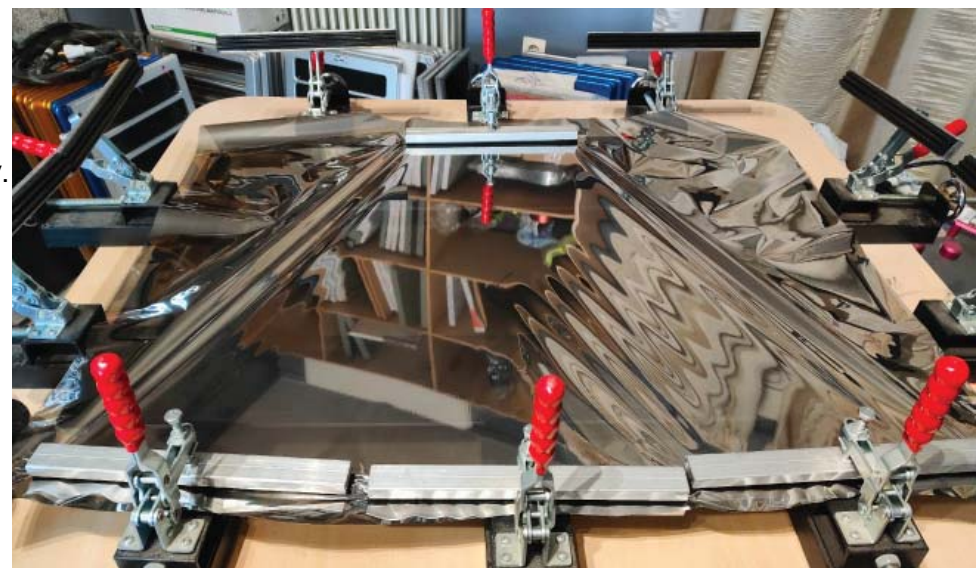
## STEP 3

The most critical part of producing an electrostatic speaker is the stretching of the film. This needs to be a certain tightness but also an EXACT consistency. After years of stretching films, we developed our own unique table to yield consistent results.

Preparing the proprietary film stretch table to receive the film. The stretching dials need to be in full relaxed position.

## STEP 4

Clamping the film.  
Stretching the film evenly.



## STEP 5

Removing the tape protection layer to reveal the adhesive.



## STEP 6

Carefully positioning the stator back panels on the stretched film.





## POLYESTER FILM

Our Polyester film was sourced in the early 1980s after 5 years of experimentation with various types and grades of films available at the time.

Typical electrostatic speakers used mylar with a rubbed on graphite powder to retain the high voltage charge (QUAD).

This was replaced with conductive printer's ink (original MARTIN LOGAN CLS).

Most current electrostatics use polyester which is covered with a fine metallic film (normally used as solar insulation for windows). All these methods are still prone to absorbing moisture because the conductive particles are glued with water base adhesives to the surface.

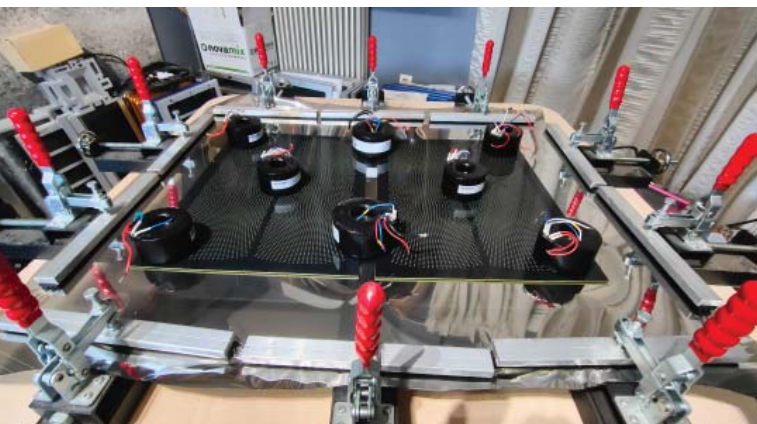
For over 40 years, the EMPEROR uses the same proprietary film which uses a fine stainless steel spray of particles using a solvent based adhesive which is not affected by humidity. If it is forced to arc, a small area of the film coating is sacrificed to avoid any further damage. Even with 90% of the panel sacrificed, it would still function with a minor loss of efficiency.

The fact that we still use rolls of the same film from 45 years ago means it will not deteriorate over time.

A special high conductivity adhesive is used to connect the copper strip to the polyester film coating to allow the best long term electrical contact which cannot be dislodged over time.

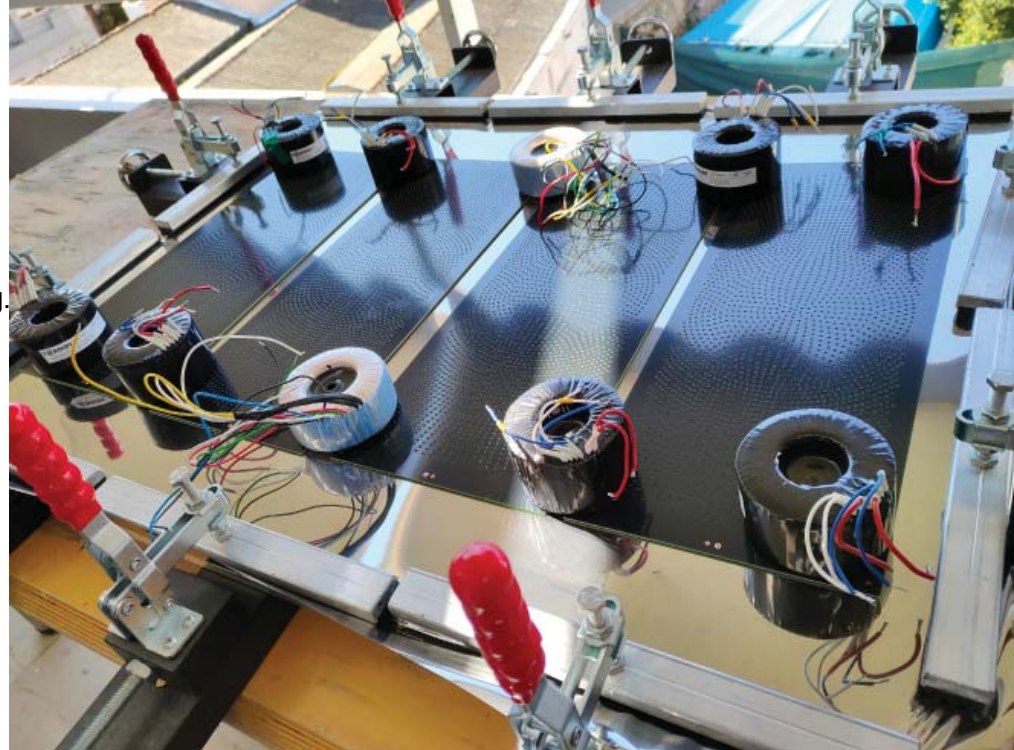






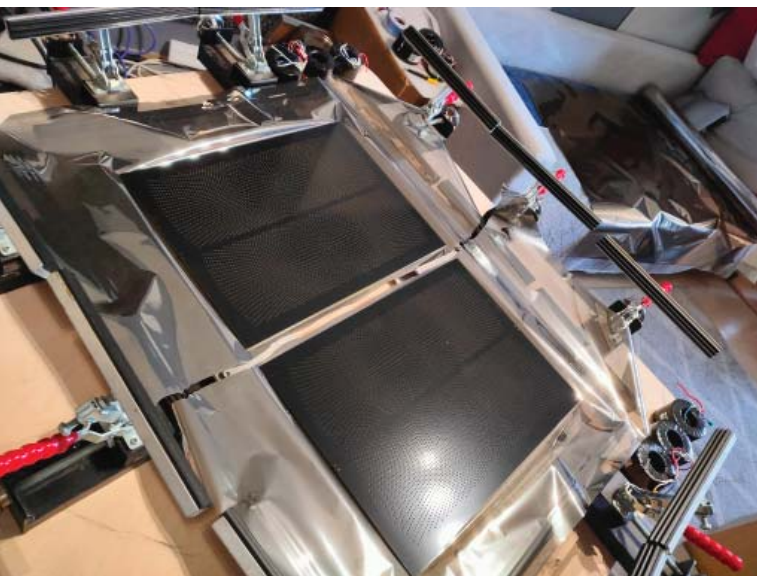
## STEP 7

Add weights to the corners and centre of the stators to ensure good adhesive bonding. Leave for 30 minutes.



## STEP 8

Cut the film between stators and loosen the film clamps to remove the panels.



## STEP 9

Trim the edges of the film.



## STEP 10

Solder the HV wires to the stators rear and front panels.



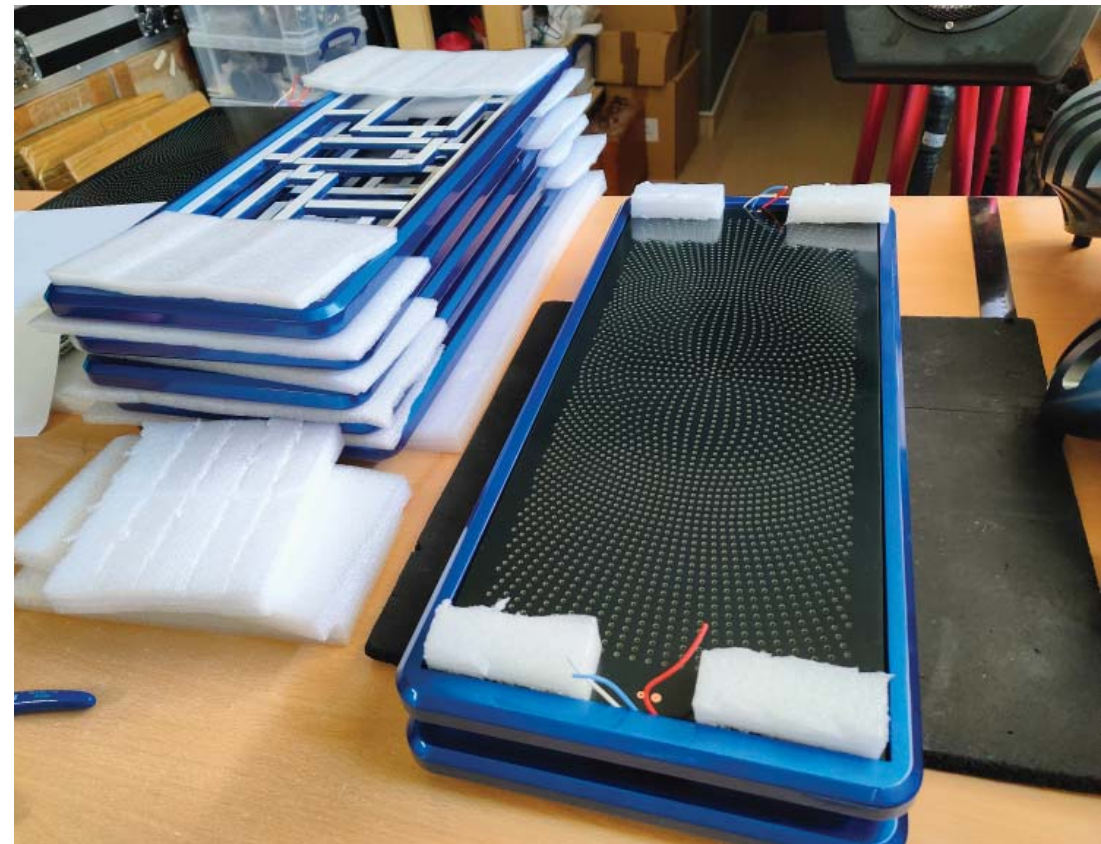
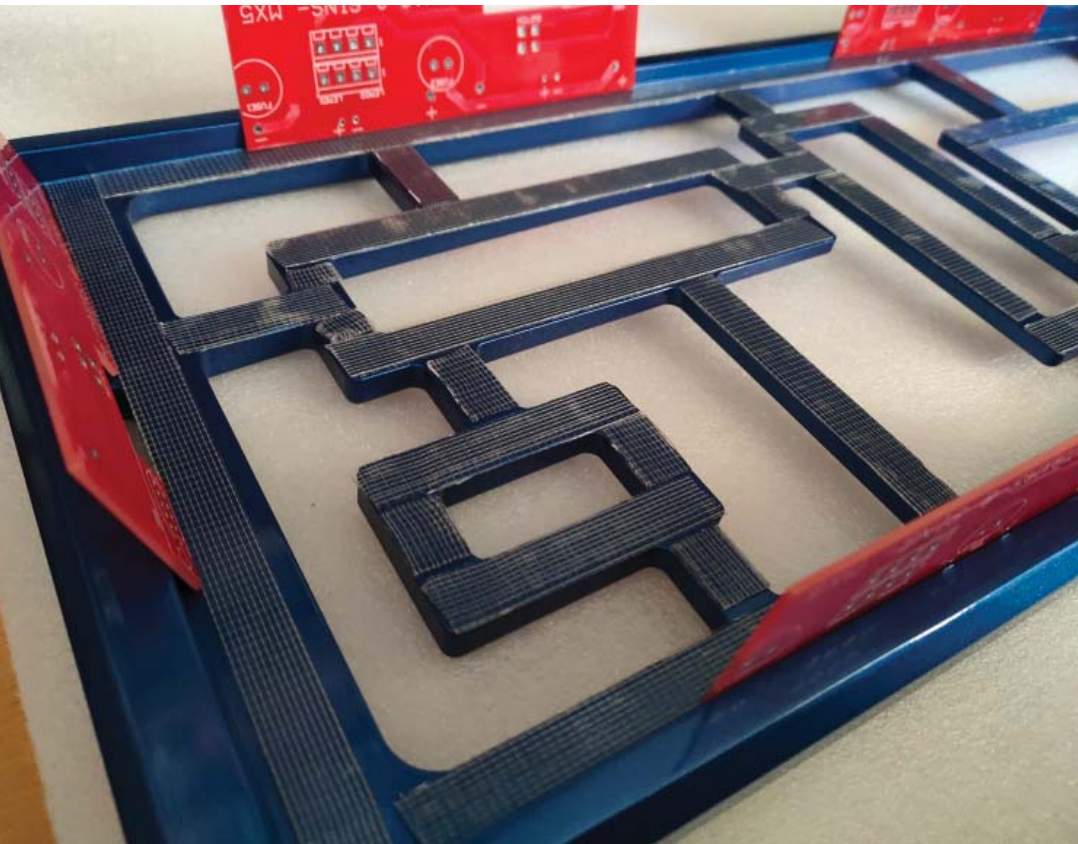
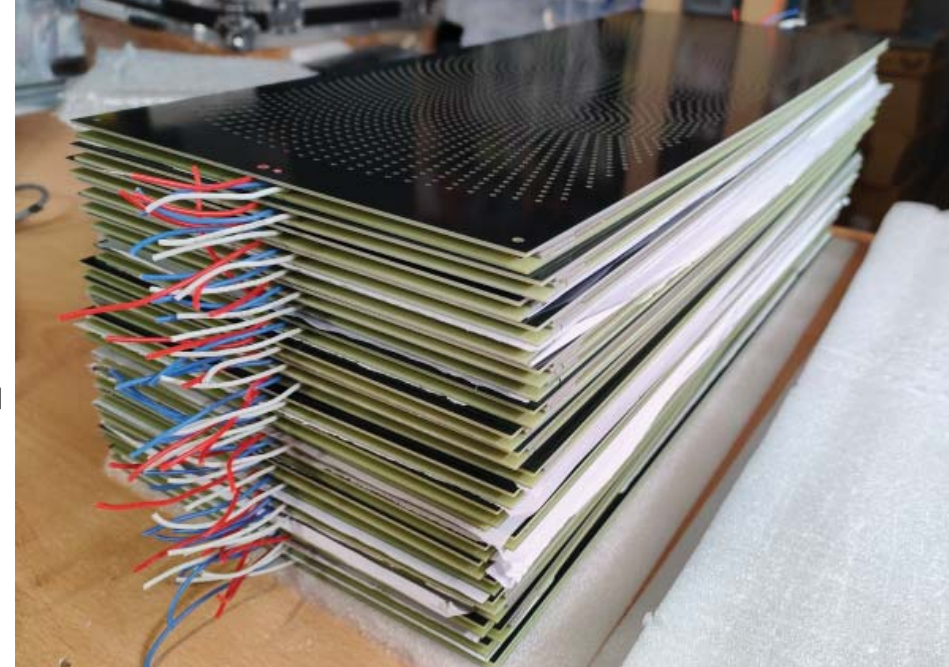


## STEP 11

Add another layer of 3M VHB tapes to adhere to the front stator panel. After 24 hours under weights, the stator "Sandwiches" are now ready to be inserted into their frames. Color-coding - RED=front, BLUE=HV, WHITE/BLACK=rear stator.

## STEP 12

The double-sided tape covers are removed on the frames to reveal their adhesive and using 6 PCB spacers, stator "sandwiches" are inserted into their frames.







## MODULAR ELECTROSTATIC PANELS

Each Emperor speaker is made up of a 12 precision 15mm thick CNC machined 6061 Aluminium frames - Four narrow , central 200mm [8" Mid/treble] and Eight wide 360mm [14" full range] bolted on either side of the 200mm frames.

Inserted into these stiff, non-flexing frames are stators screens manufactured from copper-plated (6N) epoxy composite board [PCB] laminate which is precision drilled and etched to remove the copper from the edge boundaries of the holes.

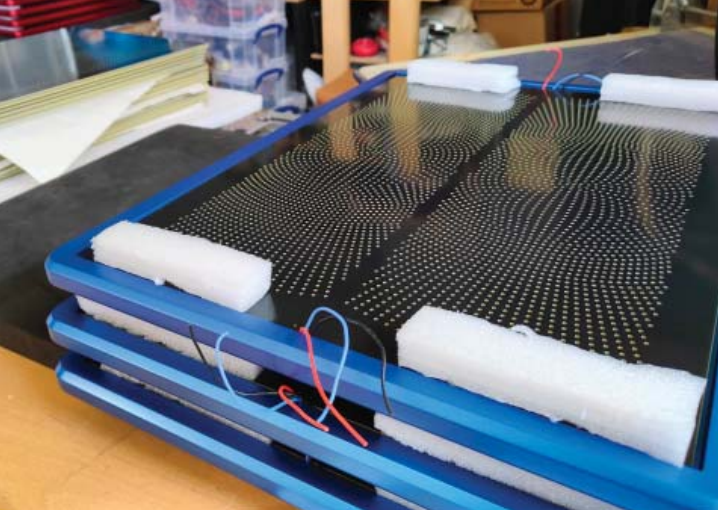
There are over 10,000 holes drilled perfectly, to within 1 micron. The panels are then polystyrene 0.25mm "prepeg" [Milspec] coated to 100% seal the copper and prevent arcing.

It is only by producing the stators in this way that we avoid the typical insulation problem inherent in electrostatics using perforated metal [The uneven insulation coating at the hole edges which requires more insulation build up, reducing the available gap spacing].

The frames are bolted together using CNC machined aluminium brackets and electrically connected vertically with PCB "bridges" . The combination of epoxy stator, special acrylic tapes and CNC aluminium frames cancel any ringing - that would otherwise be present. If you simply tap the frames you will hear a dull thud rather than a 'ring'.

Both aluminium frames and epoxy composite stators can be offered in a wide range of finishes.





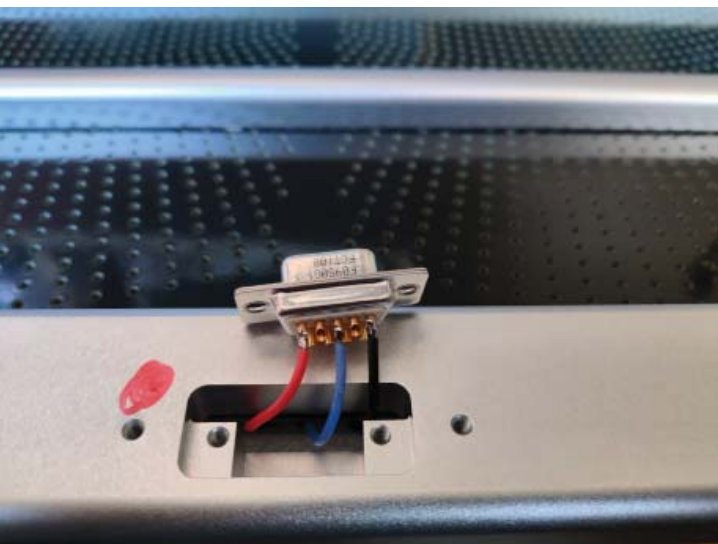
## STEP 13

Once the stators are inserted, the 3 connecting wires on either end need to be carefully pushed through to the underside.



## STEP 14

The 3 wires are carefully soldered to the 9 pin D-connector.



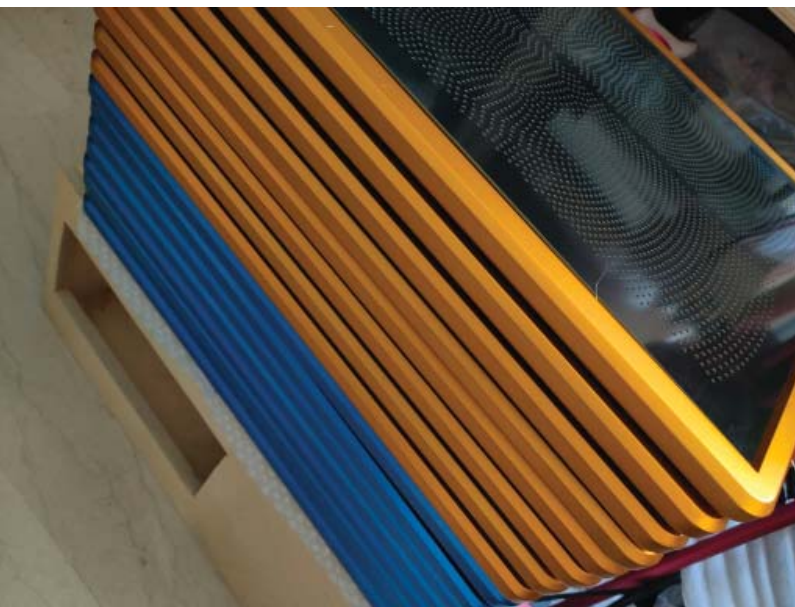
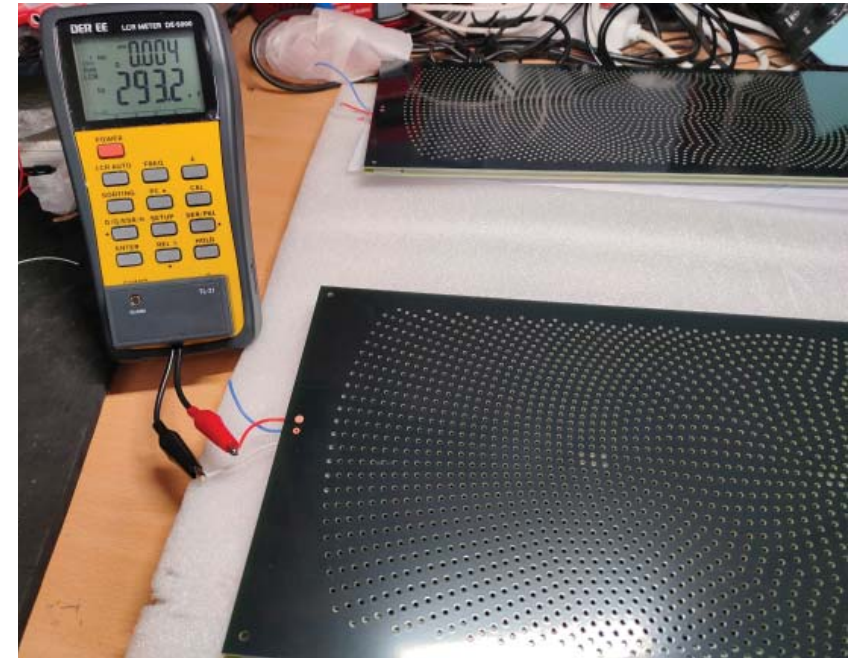
## STEP 15

The Wires are now ready for insulative wrapping and the D-Connector bolted to the frames. Note that a RED mark shows the polarity of the panel.



## STEP 16

The final test before listening is measuring the capacitance of the panels [between top and bottom stators] to check for continuity and consistency. The 360mm panels normally measure around 520pf and 200mm panels around 300pF.



## STEP 17

The final step before assembling the speaker for listening tests is to stack the panels with foam padding between the panels to make sure the double sided tapes are firmly adhering.



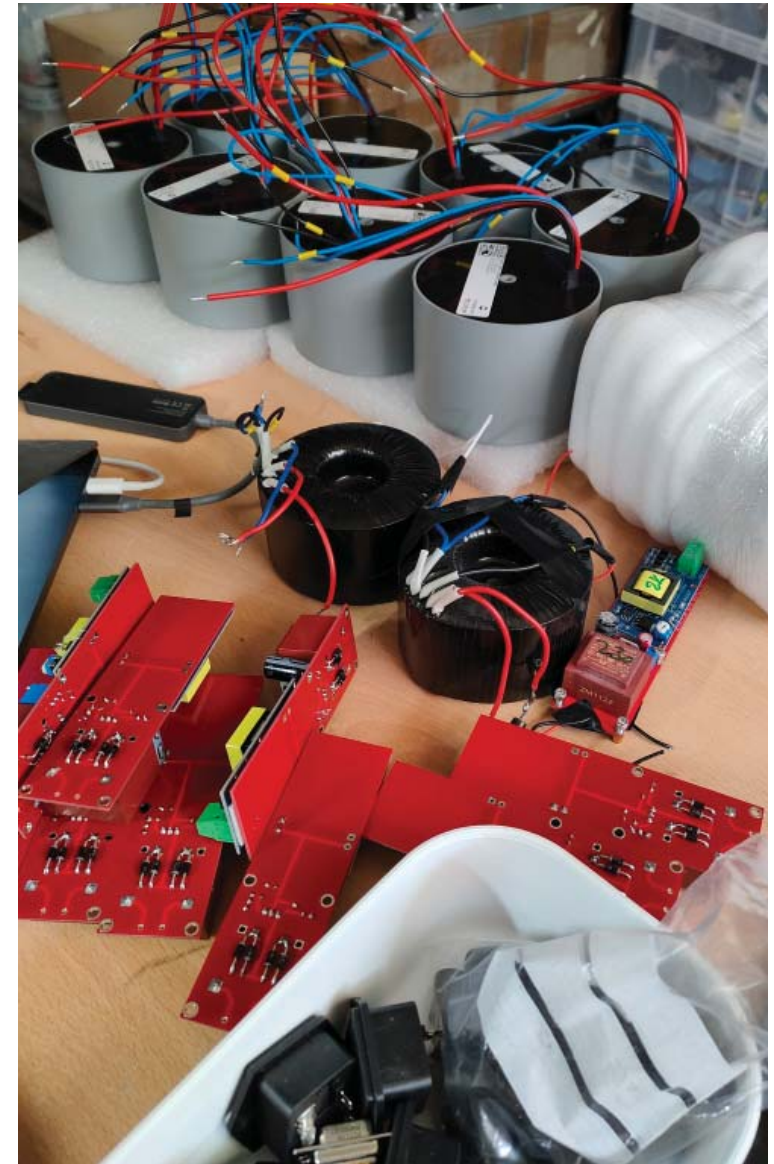
## AUDIO TRANSFORMERS

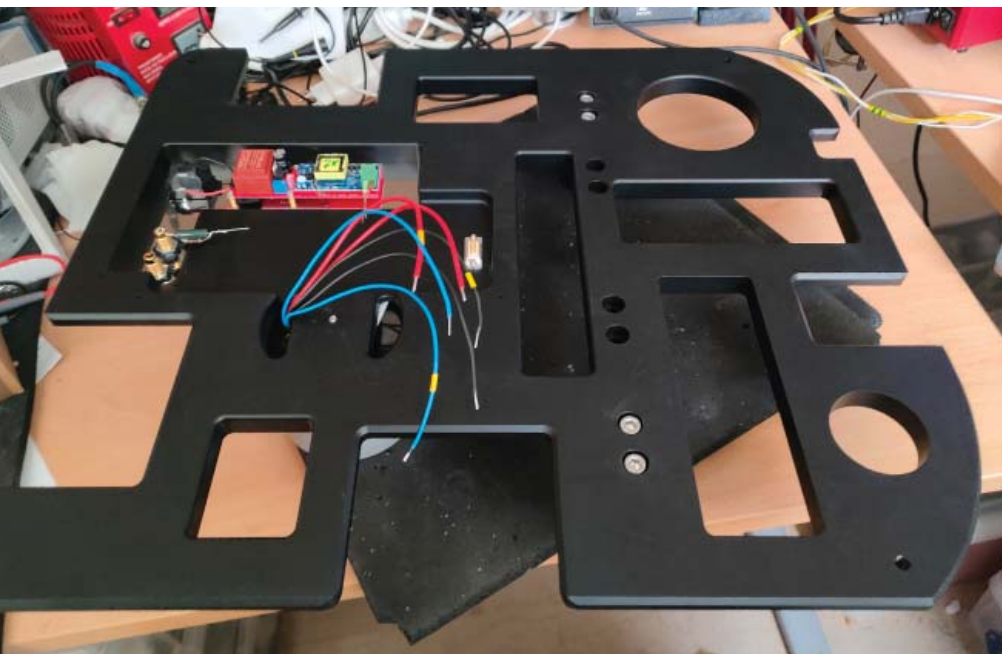
The art of winding Audio Transformers for electrostatic speakers is missing from today's mainstream transformer manufacturers. The transformer used in the EMPEROR are very special proprietary devices, totally handwound, designed and manufactured in consultation with leading European manufacturers.

There are essentially three major factors which are interrelated when designing audio transformers. Unfortunately, all are conflicting and therefore require compromise. For example, to increase the bass response one must add more windings, which increases the capacitance and inductance and hence decreases the treble response.

After coming up with the best compromise for impedance, capacitance, inductance and gain, we set about experimenting with various transformer metals to increase the power transfer before saturation. By using very expensive low loss metal in our transformer toroidal core, we are able to minimise the typical dynamic compression of electrostatics. Because of this, the EMPEROR'S speed and attack is reminiscent of horn type studio loudspeakers.

We use 5 strands of Litzen wire for our Primary and 3 strands of Litzen wire for our Secondary windings. The inductance is minimised by our 'heroic' use of 18 sections of windings to cancel out any stray inductance. Stray capacitance and voltage breakdown is avoided by using 'double-insulated' polyurethane coatings on OFC copper. This enables us to produce a transformer which is PHASE PERFECT to well over 20KHz into a capacitive load of over 2000pF. Without the load, the frequency response is flat to beyond 200KHz.



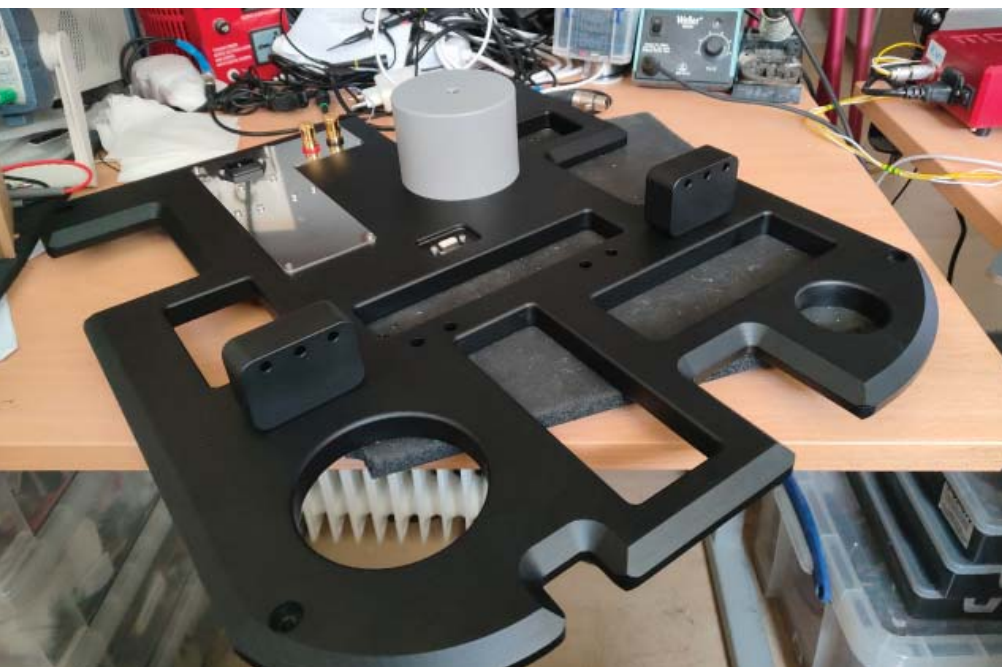


## STEP 18

Shown here is the foot of the Czar speaker. It needs to be wired up - transformer connections to the speaker terminals and secondary connections to the High Voltage Output.

The Mains Powered HV [2.3K] charge for the film is also installed and tested

With the EMPEROR, this base is only a support for all 12 panels. The Transformers and HV supply is in a separate enclosure [shown below]







## STEP 18

Latest in high voltage technology comprising a low voltage regulator a flyback transformer and a switch mode power supply to generate the 2.3K "ultra-low ripple" voltages

# ASSEMBLY

All METAXAS Electrostatics are assembled from the basic 200mm X 500mm [PRINZ] or 360mm X 500mm [CZAR] wide panels. The assembly of these 2 speakers and EMPEROR is identical.

Each CZAR/PRINZ is shipped in 2 cartons. The larger Carton houses the 8 modular electrostatic panels [4 panels per side] in an EVA FOAM lined flightcase. Each panel is wrapped in clear film to avoid dust and moisture damage during shipping.

## STEP 1

Carefully remove one panel from the Flight case.





Inside the second smaller carton are the 2 "feet" of bases of the electrostatics as well as all the necessary brackets, bolts, cable assemblies and other parts shown below:

12 pieces of CONNECTING BRACKETS with  
72 pieces of M5 x 12mm long bolts

4 pieces of BOTTOM BRACKETS with  
12 pieces of M5 x 35mm bolts and  
8 pieces of M8 X 35mm bolts

6 pieces of DELRIN HV COVERS with 24 pieces of  
M3 x 25mm bolts and

6 pieces of 9 pin HV BRIDGES[red PCB]



12 pieces of CONNECTING BRACKETS with 72 pieces of M5 x 10mm long bolts



4 pieces of BOTTOM BRACKETS with 12 pieces of M5 x 35mm bolts and 8 pieces of M8 X 35mm bolts



6 pieces of DELRIN HV COVERS with 24 pieces of M3 x 25mm bolts and 6 pieces of 9 pin HV BRIDGES[red PCB]

## STEP 2

For each tower of 4 panels [one tower for Czar and Prinz and 3 towers for Emperor] Connect the BOTTOM BRACKETS to the BASE panel [Foot] using the 4 x M8 bolts.

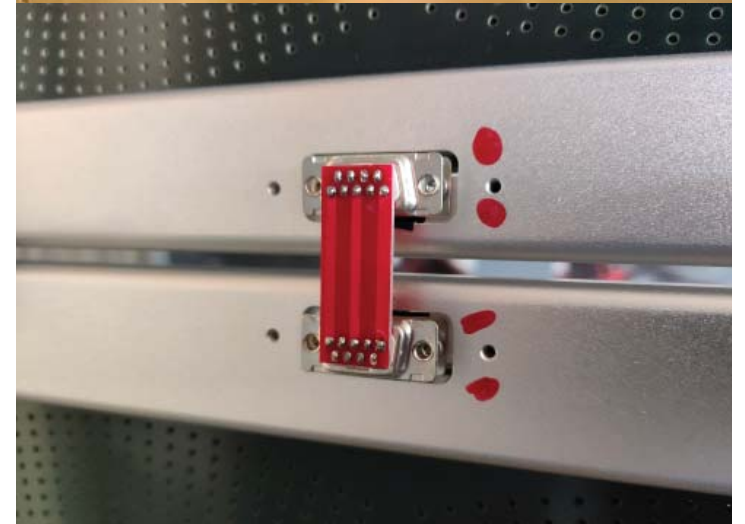
DO NOT TIGHTEN.

Leave it slightly loose so that you can easily connect the 6 pieces of M5 x 35mm bolts to the first attached PANEL.

VERY IMPORTANT- Make sure that the RED DOTS [which indicate the POLARITY of the panel] are on the right side as you view the speaker [As shown].

It is critical that every PANEL is connected with the RED DOTS on the right side to avoid PHASE CANCELLATION between panels.

The RED DOT signifies the FRONT STATOR. So All FRONT STATORS are "IN PHASE".





## STEP 3

a. Once you have connected the first PANEL to the SPEAKER BASE and the screws are still loose [with one turn to tighten], NOW TIGHTEN ALL THE BOLTS – the 4 pieces of M8 and the 6 pieces of M5 x 35mm. This now secures the first panel.

b. Carefully add the CONNECTING BRACKETS to the top of the panel , then add the Second panel, remembering NOT TO TIGHTEN until all 12 M5 x 10mm bolts have been screwed to within a turn of tightening.

Allow the gravity/weight of the brackets holding the panel to settle before final tightening.

VERY IMPORTANT – Don't overtighten – aluminium is quite soft and you might strip the thread.

c. With the help of a friend, add the 3rd and 4th panels – remember NOT TO TIGHTEN until all 12 bolts are inserted and are within a few turns of tightening. Once all the bolts are within one turn of tightening, allow gravity to close the gap between the panels and then tighten.

VERY IMPORTANT: Make sure the RED dot is to the right of the 9 pin connector to ensure correct POLARITY.



## STEP 4

Once all 4 panels have been bolted together with the 6 CONNECTING BRACKETS, you need to carefully plug in the HV Bridges to electrically connect the 4 panels together.

Carefully add the 3 pieces of DELRIN HV COVERS [per tower] to avoid accidentally touching the HV with your fingers and receiving a mild electric shock.

Only 2 bolts are necessary to hold it on [as shown].

### STEP 5:

Once all 4 panels have been bolted together with the 6 CONNECTING BRACKETS, you need to carefully plug in the HV Bridges to electrically connect the 4 panels together.



### STEP 6:

Carefully add the 3 pieces of DELRIN HV COVERS to avoid accidentally touching the HV with your fingers. 2 bolts are fine.





## STEP 5

Connect the 9 pin supplied cable from the SPEAKER BASE/FOOT to the first panel.

This 3 wire cable connects the transformer secondary to the FRONT and BACK STATORS as well as the HV Voltage [2.3kV] to the face of the film.

Please use the photo on the right as a GUIDE to connect the AC power to the IEC MAINS, and the speaker cable to the two WBT connectors and of course the 9 PIN connectors between the BASE and first panel.

The EMPEROR uses a separate box to connect to the three towers. See next page...

### STEP 7:

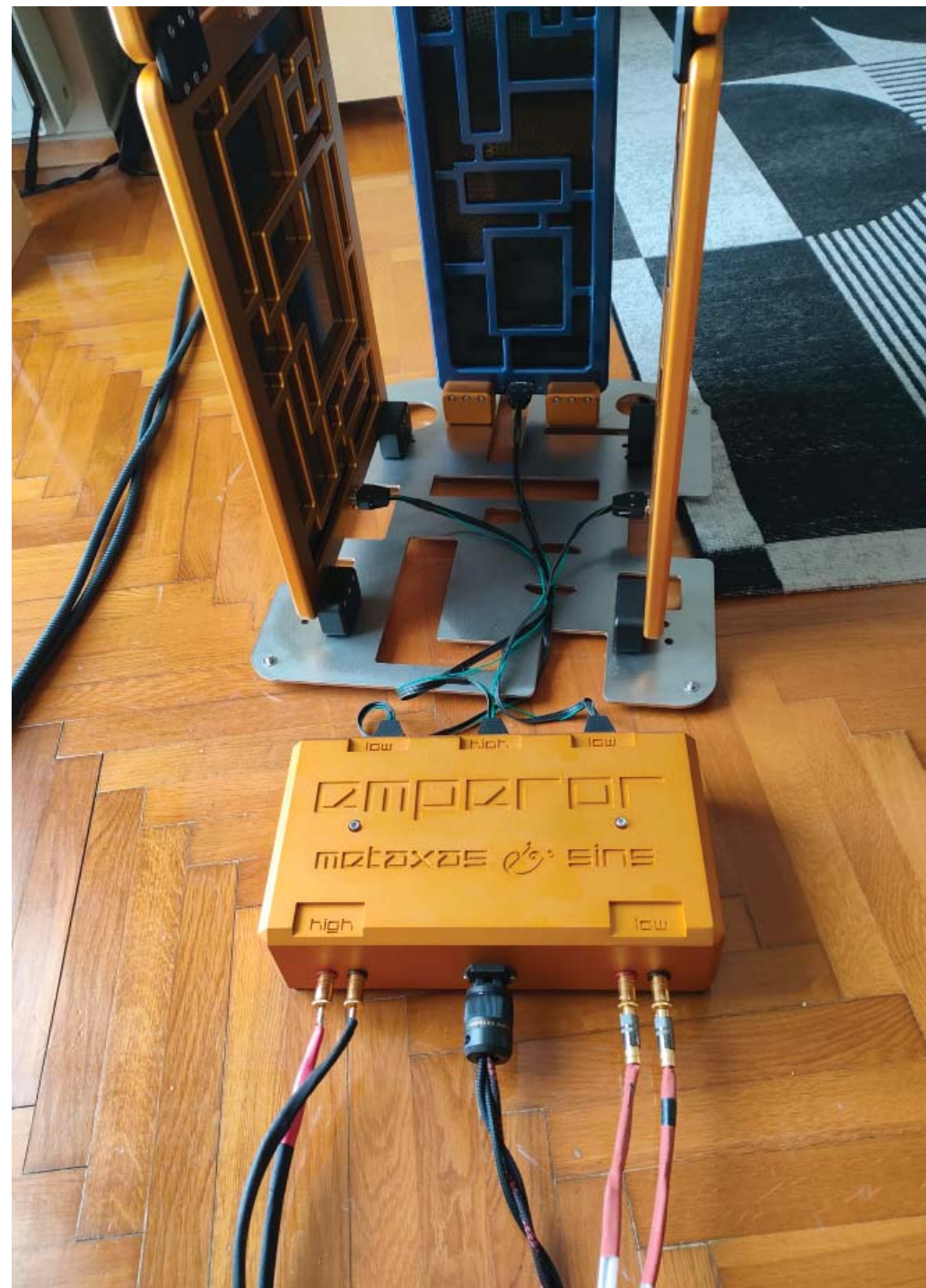
Connect the 9 pin supplied cable from the SPEAKER BASE/FOOT to the first panel. This 3 wire cable connects the transformer secondary to the FRONT and BACK STATORS as well as the HV Voltage [2.3kV] to the face of the film.



### STEP 8:

Please use the above photo as a GUIDE to connect the AC power to the IEC MAINS, the speaker cable to the two WBT connectors and of course the 9 PIN connectors between the BASE and first panel.







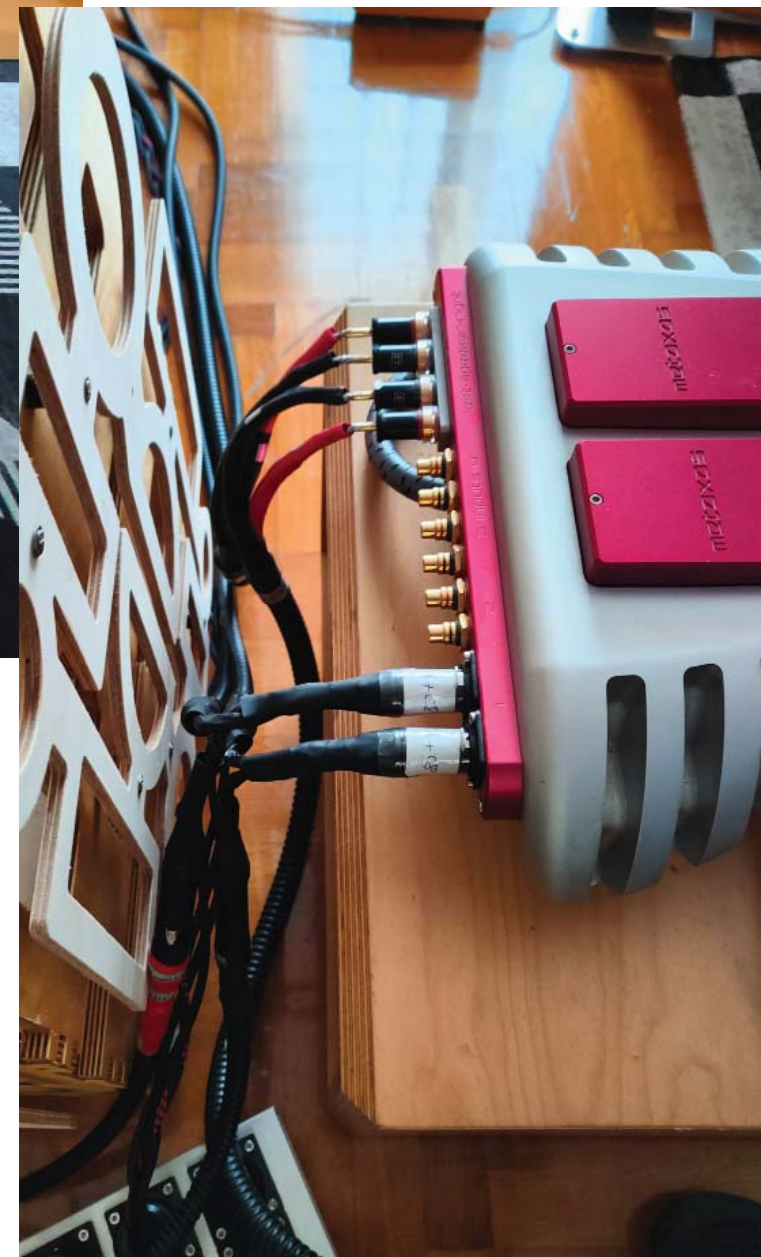


## EMPEROR OPERATION

We can supply an adapter cable which will allow you to use 2 x stereo power amplifiers connected in parallel.

Since all panels are run in "full range mode", [omni-directional electrostatic speaker] there is no need for any crossover. You just need to be able to decrease the levels to the 360mm panels. So one stereo amplifier will need to have some sort of gain control.

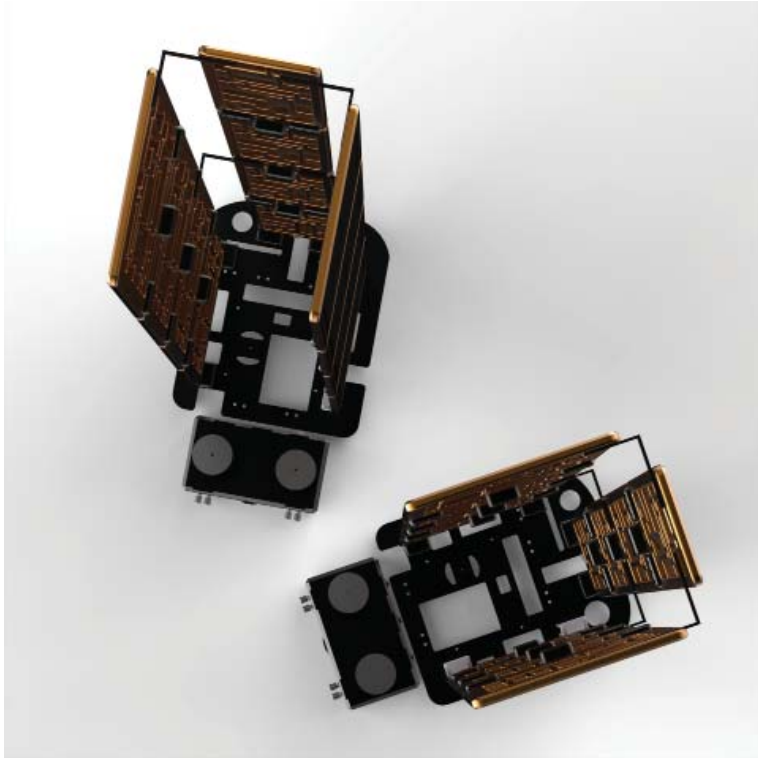
EMPEROR Bi-amplifying adapters available at no extra cost including attenuator pots on request.











#### FULL-RANGE SPECIFICATIONS:

Efficiency: 96- 105dB/W/metre, depending on amount of panels used.

POWER HANDLING: 100 WATTS music power.(depending on panels)

FREQUENCY RESPONSE: 20Hz-55kHz +/- 3dB.

DYNAMIC RANGE: 120dB.

STEP-UP TRANSFORMER: 100:1 ratio. 18 individual sections wound clockwise/anti-clockwise to reduce overall capacitance. Six (6) Ohm primary impedance. 300 Ohm secondary impedance. Bifilar wound with double-polyurethane coated AUSTRALIAN COPPER wire Litzen. Totally handmade, wound and assembled.

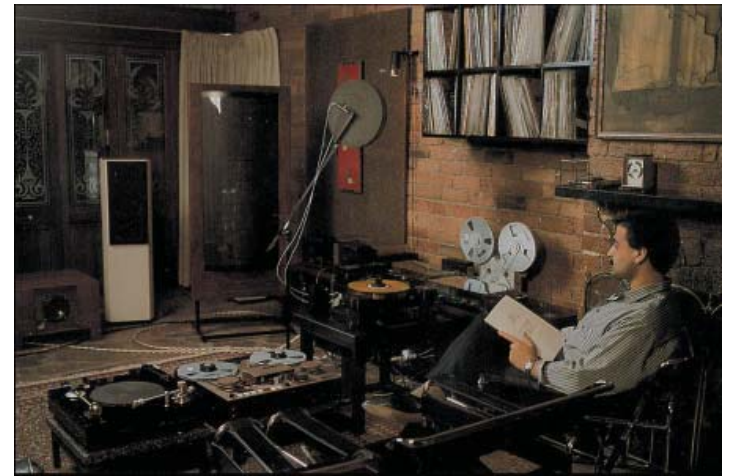
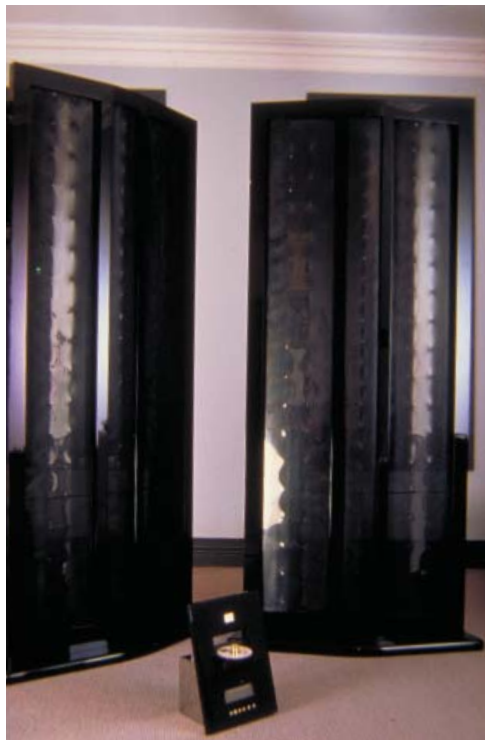
45 YEARS AGO...



My first Electrostatic Reference - Quad 57's  
from 1975 till 1983



Emperor and Empress from 1985



Martin Logan CLS in 1984



Assembling an Empress



Steel Frame Construction in the 1990s



In France - "Double Emperor" from the 1990s still in use today!







be there





# recordings



With over 40 years of concert recording experience we are able to produce amplifiers with unparalleled transparency and effortless realism which enable you to be there.

Reference Recordings [with videos]:  
<http://metaxas.com/recordings.html>

Seminal recordings [downloadable wavs]  
<http://metaxas.com/concerts.html>

Munich Hi End in 2012 about recording concerts:  
<https://vimeo.com/144719554>

[www.motaxos.com](http://www.motaxos.com)